Soy-Flex™ water-based inks are the beginning of a greener and cleaner tomorrow in the flexographic printing industry. Water-based printing inks are one of the most environmentally friendly products on the market today. At Alden & Ott we have taken the next step in making them even more of an asset to our industry and our environment by replacing acrylic resins with a naturally produced raw material from soybeans.

The complete soy water-based line includes Soy-Flex paper inks, *Soy-Grip film inks, and Soy-Therm for indirect and direct thermal paper applications.

**Advantages Over Standard Water-based Printing Inks:**
- Renewable Resource—Over 50% of the world’s supply is from the USA
- Naturally Produced
- Easily Recyclable
- 20%+ More Degradable

* We recommend all film substrates be submitted to the Alden & Ott flexo lab for evaluation before a production run due to the decay of treatments on some substrates.

### Clean Printing
- Very pH Stable
- Long Running
- Easy Clean-Up
- Highest Quality

### SPECIFIC DATA

<table>
<thead>
<tr>
<th>pH</th>
<th>9.0 - 9.9</th>
</tr>
</thead>
<tbody>
<tr>
<td>Viscosity</td>
<td>18-23“ 3 zahn cup at 25°C</td>
</tr>
<tr>
<td>Substrates</td>
<td>Paper and film</td>
</tr>
<tr>
<td>Primary Uses</td>
<td>Pharmaceutical Labels, Food Packaging, Flexible Packaging, Direct &amp; Indirect Thermal Imprinting, Envelopes</td>
</tr>
</tbody>
</table>

Please contact Alden & Ott technical support at **866-263-5396** for specific recommendations.

www.aldenottink.com